



CERTIFICATE OF CONFORMITY

CLIENT : **CANSCO DUBAI LLC.**
JOB # : **W/2/1201170**
ORDER # : **11913/6442** DATE : **03.09.2012**
ITEM# : **11" X 5M SHAFFER- 2-3/8" PIPE RAM BLOCKS**
Model# : **LWS** Type # : **T70**
QTY : **01 SET** ASSET NO : **CAN-10-365**

FOLLOWING IS THE SCOPE OF WORK:

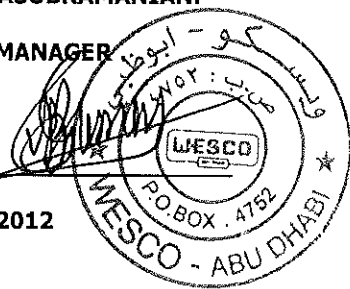
1. RECEIVE THE UNIT IN WORK SHOP AND CARRY OUT VISUAL INSPECTION.
2. DISASSEMBLE AND REMOVE SEALS AND GRIT BLAST ON THE EXTERNAL SURFACES OF PIPE RAM BLOCKS COMPONENTS.
3. CARRY OUT MPI & HARDNESS TESTING ON THE PIPE RAM AS PER SHAFFER SPECIFICATIONS.
4. CARRY OUT A FULL DIMENSIONAL INSPECTION USING SHAFFER DRAWINGS FOR REFERENCE.
5. DRESS AND POLISH ON ALL REQUIRED AREAS.
6. APPLY BASE COAT PRIMER.
7. CARRY OUT RE-ASSEMBLY OF THE PIPE RAM.
8. PROTECT FOR SHIPPING.

FOLLOWING DOCUMENTS ATTACHED :

1. NDT EXAMINATION REPORT.


WESCO REPRESENTATIVE

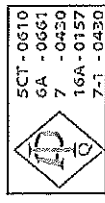
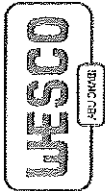
NAME : **K. BALASUBRAMANIAN.**
POSITION : **HSEQ MANAGER**
SIGNATURE : _____
DATE : **30.09.2012**



QA/QC-RS/6815-21/2012

CERTIFICATION

Date Received	04-10-2022	
Logged	Yes / No	
Electronically Filed	Yes / No	
Linked to Aspire	Yes / No	
Cert Reviewed & Approved - 1	<input checked="" type="radio"/> Yes <input type="radio"/> No	
Cert Reviewed & Approved - 2	<input checked="" type="radio"/> Yes <input type="radio"/> No	
If rejected, give reason :		



Shaffer Pipe Ram Block Inspection Report

Wesco Ref: W/2/1201170		CUSTOMER		CANSKO DUBAI LLC		RAM TYPE & SIZE		11" 5M SHAFFER				
Customer ID#	Shaffer Serial#	Pipe ram size	Ram Block Height (1)	Pipe radius (thru Bore) (2)	Rubber seal groove face (3)	Pipe Support Area (4)	Lifting holes (5)	Retract Screw location hole (6)	Ram Block male/female locating guide (7)	Ram Holder Height (8)	Ram Holder Side pads (9)	Ram shaft slot (10)
CAN-10-365	P/NO 137129 T-70	2 3/8" PIPE	4.482" LIGHT DAMAGED NEED DRESSING	LIGHT DAMAGED NEED DRESSING	NEED DRESSING	NO S/T NEED DRESSING	5/8" U.N.C RE-TAP	1 1/8" U.N.S RE-TAP	LIGHT DAMAGED NEED DRESSING	NOT RECEIVED	NOT RECEIVED	
CAN-10-365	P/NO 137129 T-70	2 3/8" PIPE	4.483" LIGHT DAMAGED NEED DRESSING	LIGHT DAMAGED NEED DRESSING	NEED DRESSING	NO S/T NEED DRESSING	5/8" U.N.C RE-TAP	1 1/8" U.N.S RE-TAP	LIGHT DAMAGED NEED DRESSING	NOT RECEIVED	NOT RECEIVED	
Hardness results		Block 1	214,206	NDT Results		Block 1	Free From Cracks					
Hardness results		Block 2	214,223	NDT Results		Block 2	Free From Cracks					
COMMENTS:												
2 NOS RAM BLOCKS FOUND LIGHT PITTING AND DAMAGED -NEED TO BE DRESS POLISH ONLY												
CAN-10-285	P/NO 137159 T-70	7" PIPE	4.487" LIGHT DAMAGED NEED DRESSING	LIGHT DAMAGED NEED DRESSING	LIGHT DAMAGED NEED DRESSING	NO S/T LIGHT DAMAGED NEED DRESSING	5/8" U.N.C DAMAGE D WELD REPAIR	1 1/8" U.N.S RE-TAP	N/A	NOT RECEIVED	NOT RECEIVED	
CAN-10-285	P/NO 137159 T-70	7" PIPE	4.486" LIGHT DAMAGED NEED DRESSING	LIGHT DAMAGED NEED DRESSING	LIGHT DAMAGED NEED DRESSING	NO S/T LIGHT DAMAGED NEED DRESSING	5/8" U.N.C DAMAGE D WELD REPAIR	1 1/8" U.N.S RE-TAP	N/A	NOT RECEIVED	NOT RECEIVED	
Hardness results		Block 1	223	NDT Results		Block 1	Free From Cracks					
Hardness results		Block 2	223	NDT Results		Block 2	Free From Cracks					
COMMENTS: 2NOS RAM BLOCKS LIFT HOLE THREAD DAMAGED NEED TO BE WELD REPAIR												
Inspected By: SIMON				Date: 21.07.2012				Checked By: SUNNY				Date: 22.07.2012

