



# CERTIFICATE OF CONFORMITY

CLIENT : **CANSCO DUBAI LLC.**  
JOB # : **W/2/1201170**  
ORDER # : **11913/6442** DATE : **03.09.2012**  
ITEM# : **11" X 10M SHAFFER- 3-1/2" PIPE RAM BLOCKS**  
Model# : **SL** Type # : **T75**  
QTY : **01 SET** ASSET NO : **CAN-10-306**

**FOLLOWING IS THE SCOPE OF WORK:**

1. RECEIVE THE UNIT IN WORK SHOP AND CARRY OUT VISUAL INSPECTION.
2. DISASSEMBLE AND REMOVE SEALS AND GRIT BLAST ON THE EXTERNAL SURFACES OF PIPE RAM BLOCKS COMPONENTS.
3. CARRY OUT MPI & HARDNESS TESTING ON THE PIPE RAM AS PER SHAFFER SPECIFICATIONS.
4. CARRY OUT A FULL DIMENSIONAL INSPECTION USING SHAFFER DRAWINGS FOR REFERENCE.
5. DRESS AND POLISH ON ALL REQUIRED AREAS.
6. APPLY BASE COAT PRIMER.
7. CARRY OUT RE-ASSEMBLY OF THE PIPE RAM.
8. PROTECT FOR SHIPPING.

**FOLLOWING DOCUMENTS ATTACHED :**

1. NDT EXAMINATION REPORT.

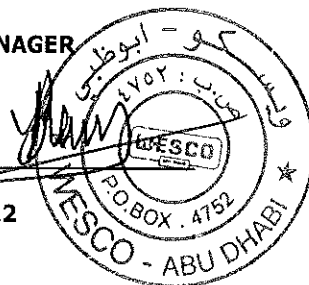
**WESCO REPRESENTATIVE**

NAME : **K. BALASUBRAMANIAN.**


POSITION : **HSEQ MANAGER**

SIGNATURE : \_\_\_\_\_

DATE : **30.09.2012**



**QA/QC-RS/6815-30/2012**

CERTIFICATION		
Date Received	04. 10. 2012	
Logged	Yes / No	
Electronically Filed	Yes / No	
Linked to Aspire	Yes / No	
Cert Reviewed & Approved - 1	<input checked="" type="radio"/> Yes / No	
Cert Reviewed & Approved - 2	<input checked="" type="radio"/> Yes / No	
If rejected, give reason :		



# Shaffer Pipe Ram Block Inspection Report

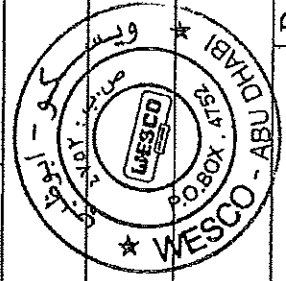
Wesco Ref: W/2/1201170      CUSTOMER: CANSCO DUBAI LLC      RAM TYPE & SIZE: 11" 10MSHAFFER

Customer ID#	Shaffer Serial#	Pipe ram size	Ram Block Height (1)	Pipe radius (thru Bore) (2)	Rubber seal groove face (3)	Pipe Support Area (4)	Lifting holes (5)	Retract Screw location hole (6)	Ram Block male/female locating guide (7)	Ram Holder Height (8)	Ram Holder Side pads (9)	Ram shaft slot (10)
CAN-10-305	PNO 133173 T-75	7" PIPE	5.982" LIGHT DAMAGED NEED DRESSING	LIGHT DAMAGED NEED DRESSING	LIGHT NEED DAMAGED	NO S/T NEED DRESSING	5/8" U.N.C RE-TAP	1 7/8" U.N.S RE-TAP	N/A	NOT RECEIVED	NOT RECEIVED	
CAN-10-305	PNO 133173 T-75	7" PIPE	5.982" LIGHT DAMAGED NEED DRESSING	LIGHT DAMAGED NEED DRESSING	LIGHT NEED DAMAGED	NO S/T NEED DRESSING	5/8" U.N.C RE-TAP	1 7/8" U.N.S RE-TAP	N/A	NOT RECEIVED	NOT RECEIVED	
Hardness results		Block 1	206,223	NDT Results		Block 1	Free From Cracks					
Hardness results		Block 2	223,206	NDT Results		Block 2	Free From Cracks					

**COMMENTS:**  
**2 NOS RAM BLOCKS FOUND LIGHT PITTING AND DAMAGED NEED TO BE DRESS ONLY**

CAN-10-306	PNO 133140	3 1/2" PIPE	5.986" LIGHT DAMAGED NEED DRESSING	LIGHT DAMAGED NEED DRESSING	LIGHT DAMAGED NEED DRESSING	NO S/T NEED DRESSING	5/8" U.N.C RE-TAP	1 7/8" U.N.S RE-TAP	N/A	NOT RECEIVED	NOT RECEIVED	
CAN-10-306	PNO 133140	3 1/2" PIPE	5.986" LIGHT DAMAGED NEED DRESSING	LIGHT DAMAGED NEED DRESSING	LIGHT DAMAGED NEED DRESSING	NO S/T NEED DRESSING	5/8" U.N.C RE-TAP	1 7/8" U.N.S RE-TAP	N/A	NOT RECEIVED	NOT RECEIVED	
Hardness results		Block 1	206	NDT Results		Block 1	Free From Cracks					
Hardness results		Block 2	223	NDT Results		Block 2	Free From Cracks					

**COMMENTS: 2NOS RAM BLOCKS FOUND LIGHT PITTING & DAMAGED NEED DRESSING**



Inspected By: SIMON      Date: 21.07.2012      Checked By: SUNNY      Date: 22.07.2012