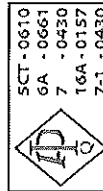
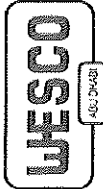
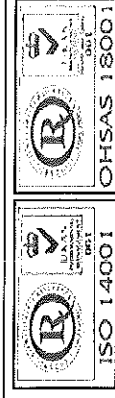


CERTIFICATION

Date Received	04. 10 - 2012	
Logged	Yes / No	
Electronically Filed	Yes / No	
Linked to Aspire	Yes / No	
Cert Reviewed & Approved - 1	<input checked="" type="radio"/> Yes / No	J R
Cert Reviewed & Approved - 2	<input checked="" type="radio"/> Yes / No	
If rejected, give reason :		



Shaffer Pipe Ram Block Inspection Report

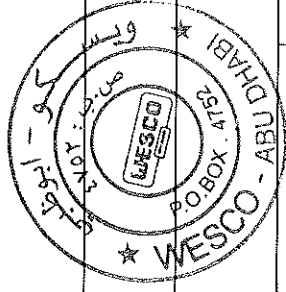


Wesco Ref: W/2/1201170	CUSTOMER: CANSCO DUBAI LLC	RAM TYPE & SIZE: 11" 10MSHAFFER
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Customer ID#	Shaffer Serial#	Pipe ram size	Ram Block Height (1)	Pipe radius (thru Bore) (2)	Rubber seal groove face (3)	Pipe Support Area (4)	Lifting holes (5)	Retract Screw location hole (6)	Ram Block male/female locating guide (7)	Ram Holder Height (8)	Ram Holder Side pads (9)	Ram shaft slot (10)
CAN-10-305	P/NO 133173 T-75	7" PIPE	5.982" LIGHT DAMAGED NEED DRESSING	LIGHT DAMAGED NEED DRESSING	LIGHT NEED DAMAGED	NO S/T NEED DRESSING	5/8" U.N.C RE-TAP	1 7/8" U.N.S RE-TAP	N/A	NOT RECEIVED	NOT RECEIVED	
CAN-10-305	P/NO 133173 T-75	7" PIPE	5.982" LIGHT DAMAGED NEED DRESSING	LIGHT DAMAGED NEED DRESSING	LIGHT NEED DAMAGED	NO S/T NEED DRESSING	5/8" U.N.C RE-TAP	1 7/8" U.N.S RE-TAP	N/A	NOT RECEIVED	NOT RECEIVED	
Hardness results		Block 1	206,223	NDT Results		Block 1	Free From Cracks					
Hardness results		Block 2	223,206	NDT Results		Block 2	Free From Cracks					

COMMENTS:**2 NOS RAM BLOCKS FOUND LIGHT PITTING AND DAMAGED NEED TO BE DRESS ONLY**

CAN-10-306	P/NO 133140	3 1/2" PIPE	5.986" LIGHT DAMAGED NEED DRESSING	LIGHT DAMAGED NEED DRESSING	LIGHT DAMAGED NEED DRESSING	NO S/T NEED DRESSING	5/8" U.N.C RE-TAP	1 7/8" U.N.S RE-TAP	N/A	NOT RECEIVED	NOT RECEIVED	
CAN-10-306	P/NO 133140	3 1/2" PIPE	5.986" LIGHT DAMAGED NEED DRESSING	LIGHT DAMAGED NEED DRESSING	LIGHT DAMAGED NEED DRESSING	NO S/T NEED DRESSING	5/8" U.N.C RE-TAP	1 7/8" U.N.S RE-TAP	N/A	NOT RECEIVED	NOT RECEIVED	
Hardness results		Block 1	206	NDT Results		Block 1	Free From Cracks					
Hardness results		Block 2	223	NDT Results		Block 2	Free From Cracks					

COMMENTS: 2NOS RAM BLOCKS FOUND LIGHT PITTING & DAMAGED NEED DRESSING

Inspected By: SIMON	Date: 21.07.2012	Checked By: SUNNY	Date: 22.07.2012
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