



# CERTIFICATE OF CONFORMITY

CLIENT : CANSKO DUBAI LLC.  
JOB # : W/2/1201424  
ORDER # : 12075/6442 DATE : 09.10.2012  
ITEM# : 11" X 10M SHAFFER – 2 7/8" PIPE RAM BLOCKS  
QTY : 01 SET ASSET NO : CAN-10-304  
MODEL : SL TYPE : SL


**FOLLOWING IS THE SCOPE OF WORK:**

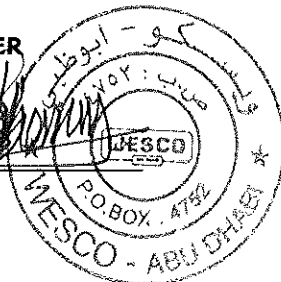
1. RECEIVE THE UNIT IN WORK SHOP AND CARRY OUT VISUAL INSPECTION.
2. DISASSEMBLE AND REMOVE SEALS AND GRIT BLAST ON THE EXTERNAL SURFACES OF PIPE BLOCKS COMPONENTS.
3. CARRY OUT MPI & HARDNESS TESTING ON THE PIPE RAM AS PER SHAFFER SPECIFICATIONS.
4. CARRY OUT A FULL DIMENSIONAL INSPECTION USING SHAFFER DRAWINGS FOR REFERENCE.
5. DRESS AND POLISH ON ALL REQUIRED AREAS.
6. APPLY BASE COAT PRIMER.
7. CARRY OUT RE-ASSEMBLY OF THE PIPE RAMS.
8. PROTECT FOR SHIPPING.

**FOLLOWING DOCUMENTS ATTACHED :**

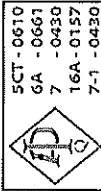
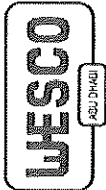
1. DIMENSIONAL INSPECTION REPORT.
2. NDT EXAMINATION REPORT.

**WESCO REPRESENTATIVE**

NAME : K. BALASUBRAMANIAN.  
POSITION : HSEQ MANAGER  
SIGNATURE :   
DATE : 04.11.2012



QA/QC-AB/6900-21/2012



# Shaffer Pipe Ram Block Inspection Report



Wesco Ref: W/2/1201424

CUSTOMER

CANSCO DUBAI LLC

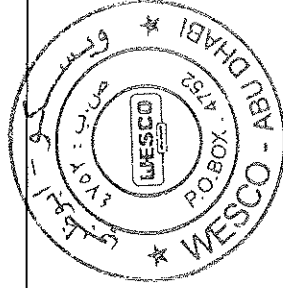
RAM TYPE & SIZE

11" X 10M SHAFFER

Customer ID#	Shaffer Serial#	Pipe Ram Size	Ram Block Height (1)	Pipe Radius (Thru Bore) (2)	Rubber Seal Groove Face (3)	Pipe Support Area (4)	Lifting Holes (5)	Retract Screw Location Hole (6)	Ram Block Male/Female Locating Guide (7)	Ram Holder Height (8)	Ram Holder Side Pads (9)	Ram Shaft Slot (10)
CAN-10-304	133135	2 7/8" PIPE RAM	5.983" LIGHT DAMAGE. NEED DRESSING	LIGHT DAMAGE. NEED DRESSING	LIGHT DAMAGE. NEED DRESSING G	NO S/T NEED DRESSING	5/8" U.N.C RE-TAP	1 7/8" U.N.S RE-TAP	LIGHT DAMAGE. NEED DRESSING	5.961" NEED DRESSING	16.490" NEED DRESSING	LIGHT DAMAGE. NEED DRESSING G
CAN-10-304	133135	2 7/8" PIPE RAM	5.988" LIGHT DAMAGE. NEED DRESSING	LIGHT DAMAGE. NEED DRESSING	LIGHT DAMAGE. NEED DRESSING G	NO S/T NEED DRESSING	5/8" U.N.C RE-TAP	1 7/8" U.N.S RE-TAP	LIGHT DAMAGE. NEED DRESSING	5.966" NEED DRESSING	16.491" NEED DRESSING	LIGHT DAMAGE. NEED DRESSING G
Hardness results		Block 1	223	NDT Results		Block 1	Acceptable					
Hardness results		Block 2	214	NDT Results		Block 2	Acceptable					

### Comments:

2 NOS RAM BLOCK FOUND LIGHT DAMAGE. NEED TO BE DRESS POLISH



Inspected By: SIMON

Date: 15.09.2012

Checked By: SUNNY

Date: 15.09.2012