



# CERTIFICATE OF CONFORMITY

CLIENT : **CANSCO DUBAI LLC.**  
JOB # : **W/2/1201424**  
ORDER # : **12075/6442** DATE : **09.10.2012**  
ITEM# : **11" X 5M HYDRIL - 4 1/2" PIPE RAM BLOCKS**  
QTY : **01 SET** ASSET NO : **CAN-10-303**

**FOLLOWING IS THE SCOPE OF WORK:**

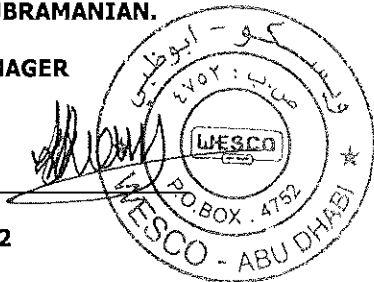
1. RECEIVE THE UNIT IN WORK SHOP AND CARRY OUT VISUAL INSPECTION.
2. DISASSEMBLE AND REMOVE SEALS AND GRIT BLAST ON THE EXTERNAL SURFACES OF PIPE BLOCKS COMPONENTS.
3. CARRY OUT MPI & HARDNESS TESTING ON THE PIPE RAM AS PER HYDRIL SPECIFICATIONS.
4. CARRY OUT A FULL DIMENSIONAL INSPECTION USING HYDRIL DRAWINGS FOR REFERENCE.
5. DRESS AND POLISH ON ALL REQUIRED AREAS.
6. APPLY BASE COAT PRIMER.
7. CARRY OUT RE-ASSEMBLY OF THE PIPE RAMS.
8. PROTECT FOR SHIPPING.

**FOLLOWING DOCUMENTS ATTACHED :**

1. DIMENSIONAL INSPECTION REPORT.
2. NDT EXAMINATION REPORT.

**WESCO REPRESENTATIVE**

NAME : **K. BALASUBRAMANIAN.**  
POSITION : **HSEQ MANAGER**  
SIGNATURE : \_\_\_\_\_  
DATE : **04.11.2012**



**QA/QC-AB/6900-11/2012**



**Bin Hamoodah**  
FOR ENGINEERING SERVICES  
P.O. BOX : 4752, ABU DHABI

## HYDRIL BOP RAMS INSPECTION REPORT



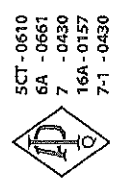
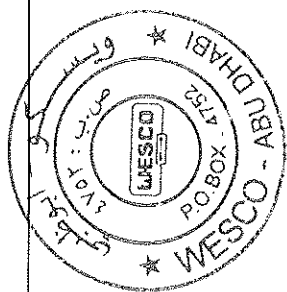
Partner  
GE Oil & Gas

JOB NO	W/2/1201424	CUSTOMER:	CANSOCO DUBAI LLC	RAMS TYPE	11" X5M HYDRIL RAM								
WESCO ID NO	CUSTOMER ID NO	PART NO	RAM SIZE	RAM HOLDER WIDTH	RAM BLOCK HEIGHT	SEAL GROOVE DEPTH	LIFTING HOLE	RAM BLOCK MALE GUIDE CONDITION	RAM BLOCK FEMALE GUIDE CONDITION	FRONT SEAL LOCATING AREAS	RAM BLOCK PIPE RADIUS CONDITION	NDE-MPI	HARDNESS HB
19	CAN-10-089	3101089-4	2 3/8" PIPE RAM	16.714" HEAVY CORROSION. WELD REPAIR	6.490" UNDER SIZE. WELD REPAIR	1.025" OVER SIZE. WELD REPAIR	1/2" U.N.C DAMAGED. WELD REPAIR	CORROSION. WELD REPAIR	CORROSION. WELD REPAIR	CORROSION. WELD REPAIR	CORROSION. WELD REPAIR	ACCP	206
20	CAN-10-089	3101089-4	2 3/8" PIPE RAM	16.712" UNDER SIZE. WELD REPAIR	6.486" UNDER SIZE. WELD REPAIR	1.031" OVER SIZE. WELD REPAIR	1/2" U.N.C DAMAGED. WELD REPAIR	CORROSION. WELD REPAIR	CORROSION. WELD REPAIR	CORROSION. WELD REPAIR	CORROSION. WELD REPAIR	ACCP	201
<b>2 NOS RAM BLOCK FOUND TO BE IN VERY POOR CONDITION. RECOMMEND TO SCRAP</b>													
21	CAN-10-303	3101090-1	4 1/2" PIPE RA,M	16.732" LIGHT DAMAGE NEED DRESSING	6.618" LIGHT DAMAGE NEED DRESSING	1.015" LIGHT DAMAGE NEED DRESSING	1/2" U.N.C RE-TAP	LIGHT DAMAGE NEED DRESSING	LIGHT DAMAGE NEED DRESSING	LIGHT DAMAGE NEED DRESSING	LIGHT DAMAGE NEED DRESSING	ACCP	223
22	CAN-10-303	3101090-1	4 1/2" PIPE RAM	16.731" LIGHT DAMAGE NEED DRESSING	6.626" LIGHT DAMAGE NEED DRESSING	1.005" LIGHT DAMAGE NEED DRESSING	1/2" U.N.C RE-TAP	LIGHT DAMAGE NEED DRESSING	LIGHT DAMAGE NEED DRESSING	LIGHT DAMAGE NEED DRESSING	LIGHT DAMAGE NEED DRESSING	ACCP	223

**2 NOS RAM BLOCK FOUND LIGHT PITTING & DAMAGE. NEED TO BE DRESS POLISH.**

INSPECTED BY: SIMON

VERIFIED BY: SUNNY



FORM # 61 REV 2

5CT -0610  
6A -0661  
7 -0430  
16A-0157  
7-1 -0430