



# CERTIFICATE OF CONFORMITY

CLIENT : CANSKO DUBAI LLC.  
JOB # : W/2/1201424  
ORDER # : 12075/6442 DATE : 09.10.2012  
ITEM# : 13 5/8" X 10M HYDRIL – 4 1/2" PIPE RAM BLOCKS  
QTY : 01 SET ASSET NO : CAN-10-272

**FOLLOWING IS THE SCOPE OF WORK:**

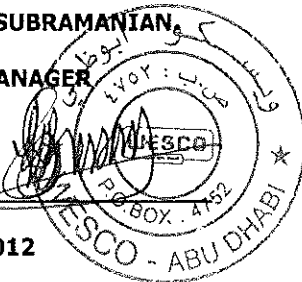
1. RECEIVE THE UNIT IN WORK SHOP AND CARRY OUT VISUAL INSPECTION.
2. DISASSEMBLE AND REMOVE SEALS AND GRIT BLAST ON THE EXTERNAL SURFACES OF PIPE BLOCKS COMPONENTS.
3. CARRY OUT MPI & HARDNESS TESTING ON THE PIPE RAM AS PER HYDRIL SPECIFICATIONS.
4. CARRY OUT A FULL DIMENSIONAL INSPECTION USING HYDRIL DRAWINGS FOR REFERENCE.
5. DRESS AND POLISH ON ALL REQUIRED AREAS.
6. APPLY BASE COAT PRIMER.
7. CARRY OUT RE-ASSEMBLY OF THE PIPE RAMS.
8. PROTECT FOR SHIPPING.

**FOLLOWING DOCUMENTS ATTACHED :**

1. DIMENSIONAL INSPECTION REPORT.
2. NDT EXAMINATION REPORT.

**WESCO REPRESENTATIVE**

NAME : K. BALASUBRAMANIAN  
POSITION : HSEQ MANAGER  
SIGNATURE : \_\_\_\_\_  
DATE : 04.11.2012



QA/QC-AB/6900-3/2012



**Bin Hammood**  
FOR ENGINEERING SERVICES  
P.O. BOX : 4752, ABU DHABI

# HYDRIL BOP RAMS INSPECTION REPORT



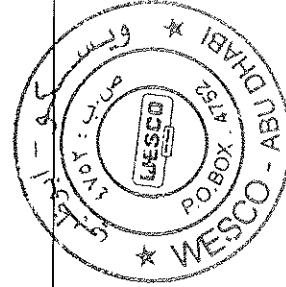
Partner  
GE Oil & Gas

WESCO ID NO	CUSTOMER ID NO	PART NO	RAM SIZE	RAM HOLDER WIDTH	RAM BLOCK HEIGHT	SEAL GROOVE DEPTH	LIFTING HOLE	RAM BLOCK MALE GUIDE CONDITION	RAM BLOCK FEMALE GUIDE CONDITION	FRONT SEAL LOCATING AREAS	RAM BLOCK PIPE RADIUS CONDITION	NDE-MPI	HARDNESS HB
13 5/8" X10M HYDRIL RAM													
5	CAN-10-272	3100974-3	4 1/2" PIPE RAM	19.158" LIGHT DAMAGE NEED DRESSING	8.223" LIGHT DAMAGE NEED DRESSING	1.756" LIGHT PITTING, NEED DRESSING	1" U.N.C RE-TAP	LIGHT DAMAGE NEED DRESSING	LIGHT DAMAGE NEED DRESSING	LIGHT DAMAGE NEED DRESSING	LIGHT DAMAGE NEED DRESSING	ACCP	223
6	CAN-10-272	3100974-3	4 1/2" PIPE RAM	19.161" LIGHT DAMAGE NEED DRESSING	8.219" LIGHT DAMAGE NEED DRESSING	1.762" LIGHT DAMAGE NEED DRESSING	1" U.N.C RE-TAP	LIGHT DAMAGE NEED DRESSING	LIGHT DAMAGE NEED DRESSING	LIGHT DAMAGE NEED DRESSING	LIGHT DAMAGE NEED DRESSING	ACCP	206
<b>2 NOS RAM BLOCK FOUND LIGHT PITTING &amp; DAMAGE. NEED TO BE DRESS POLISH</b>													
7	CAN-10-276	3100974-4	5" PIPE RAM	19.158" LIGHT DAMAGE NEED DRESSING	8.220" LIGHT DAMAGE NEED DRESSING	1.752" LIGHT DAMAGE NEED DRESSING	1" U.N.C RE-TAP	LIGHT DAMAGE NEED DRESSING	LIGHT DAMAGE NEED DRESSING	LIGHT DAMAGE NEED DRESSING	LIGHT DAMAGE NEED DRESSING	ACCP	232
8	CAN-10-276	3100974-4	5" PIPE RAM	19.175" LIGHT DAMAGE NEED DRESSING	8.222" LIGHT DAMAGE NEED DRESSING	1.752" LIGHT DAMAGE NEED DRESSING	1" U.N.C RE-TAP	LIGHT DAMAGE NEED DRESSING	LIGHT DAMAGE NEED DRESSING	LIGHT DAMAGE NEED DRESSING	LIGHT DAMAGE NEED DRESSING	ACCP	232

**2 NOS RAM BLOCK FOUND LIGHT PITTING & DAMAGE. NEED TO BE DRESS POLISH.**

INSPECTED BY: SIMON

VERIFIED BY: SUNNY



SCT-0610  
GA-0661  
7-0430  
16A-0157  
7-1-0430



FORM # 61 REV 2