



CERTIFICATE OF CONFORMITY

CLIENT : **CANSCO DUBAI LLC.**
JOB # : **W/2/1201424**
ORDER # : **12075/6442** DATE : **09.10.2012**
ITEM# : **11" X 5M HYDRIL – 5 1/2" PIPE RAM BLOCKS**
QTY : **01 SET** ASSET NO : **CAN-10-046**

FOLLOWING IS THE SCOPE OF WORK:

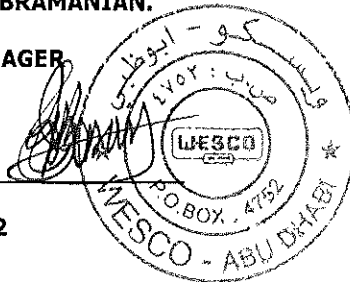
1. RECEIVE THE UNIT IN WORK SHOP AND CARRY OUT VISUAL INSPECTION.
2. DISASSEMBLE AND REMOVE SEALS AND GRIT BLAST ON THE EXTERNAL SURFACES OF PIPE BLOCKS COMPONENTS.
3. CARRY OUT MPI & HARDNESS TESTING ON THE PIPE RAM AS PER HYDRIL SPECIFICATIONS.
4. CARRY OUT A FULL DIMENSIONAL INSPECTION USING HYDRIL DRAWINGS FOR REFERENCE.
5. DRESS AND POLISH ON ALL REQUIRED AREAS.
6. APPLY BASE COAT PRIMER.
7. CARRY OUT RE-ASSEMBLY OF THE PIPE RAMS.
8. PROTECT FOR SHIPPING.

FOLLOWING DOCUMENTS ATTACHED :

1. DIMENSIONAL INSPECTION REPORT.
2. NDT EXAMINATION REPORT.

WESCO REPRESENTATIVE

NAME : **K. BALASUBRAMANIAN.**
POSITION : **HSEQ MANAGER**
SIGNATURE : _____
DATE : **04.11.2012**



QA/QC-AB/6900-12/2012



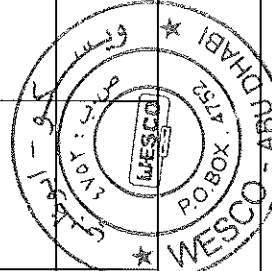
Bin Hamoodah
FOR ENGINEERING SERVICES
P.O. BOX : 4752, ABU DHABI

HYDRIL BOP RAMS INSPECTION REPORT



Partner
GE Oil & Gas

WESCO ID NO	CUSTOMER ID NO	PART NO	RAM SIZE	RAM HOLDER WIDTH	RAM BLOCK HEIGHT	SEAL GROOVE DEPTH	LIFTING HOLE	RAM BLOCK MALE GUIDE CONDITION	RAM BLOCK FEMALE GUIDE CONDITION	FRONT SEAL LOCATING AREAS	RAM BLOCK PIPE RADIUS CONDITION	NDE-MPI	HARDNESS HB
23	CAN-10-046	3101090-3	5 1/2" PIPE RAM	16.730" LIGHT DAMAGE. NEED DRESSING	6.625" LIGHT DAMAGE. NEED DRESSING	1.000" LIGHT DAMAGE. NEED DRESSING	1/2" U.N.C RE-TAP	LIGHT DAMAGE. NEED DRESSING	LIGHT DAMAGE. NEED DRESSING	LIGHT DAMAGE. NEED DRESSING	LIGHT DAMAGE. NEED DRESSING	ACCP	223
24	CAN-10-046	3101090-3	5 1/2" PIPE RAM	16.724" LIGHT DAMAGE. NEED DRESSING	6.624" LIGHT DAMAGE. NEED DRESSING	1.007" LIGHT DAMAGE. NEED DRESSING	1/2" U.N.C RE-TAP	LIGHT DAMAGE. NEED DRESSING	LIGHT DAMAGE. NEED DRESSING	LIGHT DAMAGE. NEED DRESSING	LIGHT DAMAGE. NEED DRESSING	ACCP	214
2 NOS RASM BLOCK FOUND LIGHT DAMAGE & PITTING. NEED TO BE DRESS POLISH													



INSPECTED BY: SIMON

VERIFIED BY: SUNNY



SCT - 0610
6A - 0661
7 - 0430
16A - 0157
7-1 - 0430

FORM # 61 REV 2